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Many roles for humans in industrial processes presently lie beyond the scope of automation. Human-level pattern recognition, language comprehension, and language production ability are well beyond the capabilities of modern mechanical and computer systems (but see Watson computer). Tasks requiring subjective

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Programmable automation is the  
system in which the operation  
sequence is controlled by a set of  
instructions and commands. This set  
of instructions that are coded and are  
able to be read and interpreted by the  
system is the program. Advantages:  
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